



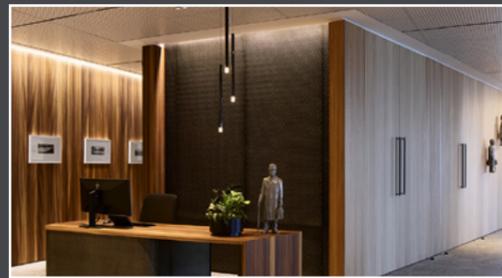
Doors for Living



Setting the standard in door manufacturing



RESIDENTIAL DOORS



COMMERCIAL DOORS



FIRE DOORS



ACOUSTIC DOORS



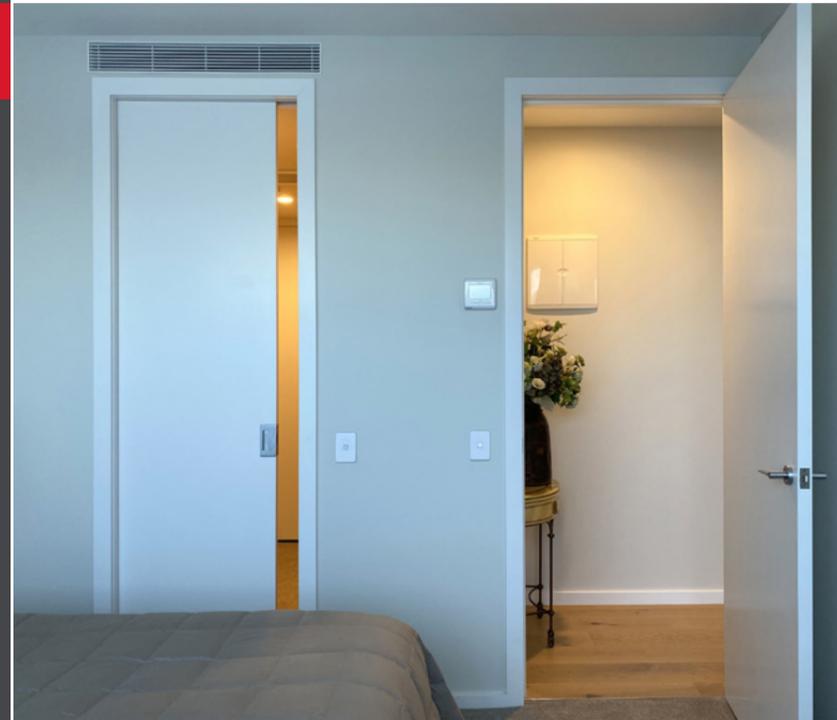
CAVITY SLIDERS



SPECIALTY DOORS

The Hallmark Group produce quality door solutions to connect interior spaces. Hallmark's architecturally-styled products include residential and commercial doors, fire and acoustic doors, specialty function doors such as hospital doors, veneer doors and cavity sliders.

From modest beginnings in 1991 to now being New Zealand's largest kiwi-owned door manufacturer, Hallmark remains a family-owned business with nationwide distribution.



Hallmark Group have become the preferred choice nationwide for any commercial or residential project. Quality, dedication to service, and commitment to proactive project management all contribute to Hallmark's prized market position. Our project team work with designers and specifiers early in the process selecting veneers, specifying performance-rated doors, and working through technical specifications to ensure a successful outcome.



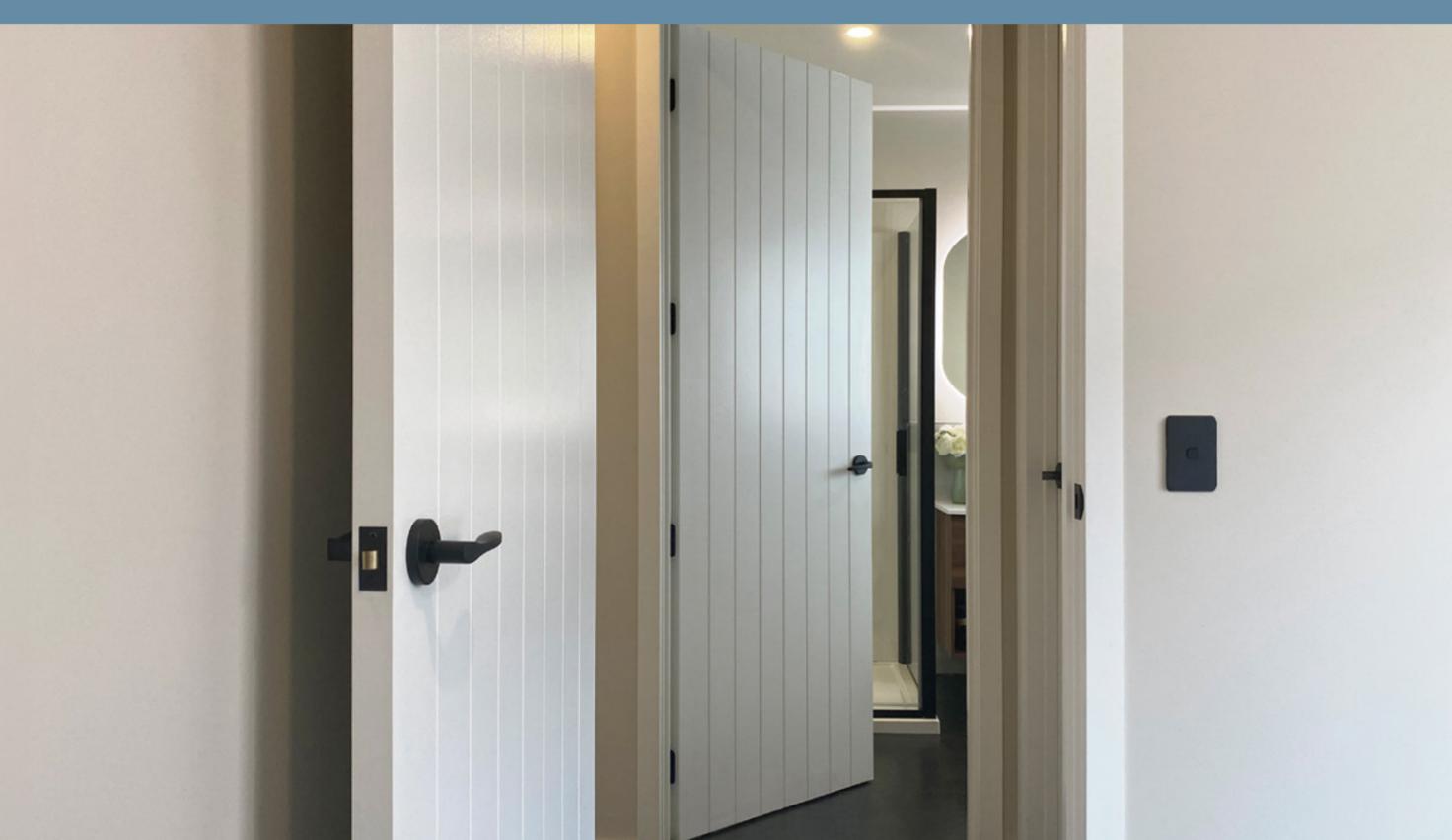
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Hallmark Classic Collection

INTERIOR & SHELTERED EXTERIOR DOORS



GROOVED DOORS



A range of high quality interior and sheltered exterior grooved doors, this collection utilises Hallmark's unique framing system and premium skins (4.75mm MDF for interior doors, and tempered hardboard for sheltered exterior doors). The Hallmark Classic Collection is available ex-stock as an interior door range option up to 2400mm high (Hollowcore & Solidcore only).

For the sheltered exterior door range, the tempered hardboard skin provides weather protection & stability. The Classic exterior doors are suitable for sheltered entranceways (minimum 1200mm eave covering), and are the perfect way to establish tone and enhance the street appeal of your home. All interior doors up to 1210mm wide include a UV primer coating to prevent moisture ingress & increase stability.

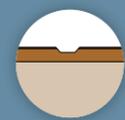
Special designs are available upon request.



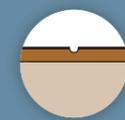
5 x 2.5mm
V-GROOVE
(Standard)



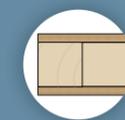
5 x 2mm
SQUARE
GROOVE



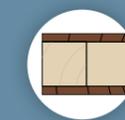
10 x 1.5mm
GROOVE
(Chamfer groove)



3 x 1.5mm
U-GROOVE



4.75mm
MDF SKIN
(Interior use)



PREMIUM TEMPERED
HARDBOARD SKIN
(Sheltered exterior use)

GROOVED DOORS



Wanaka



Merivale



Northwood



Coromandel



Parnell



Fendalton



Cashmere



Milford



Richmond



Orewa



Tasman



Aoraki



Brighton



Flush

- All doors are available in Hollow Core, Solid Core and Polystyrene Core.
- All doors are available in any height between 1980mm & 2400mm.
- Extra-overheight options are available (2400mm-2700mm MDF only).
- Standard lead-time applies for any oversize options and the manufacture of Hallmark Classic Collection sheltered exterior doors.
- All designs are v-groove as standard. Chamfer groove, u-groove & square groove options are available on request.

Hallmark Classic Collection

INTERIOR & SHELTERED EXTERIOR DOORS

VISION PANEL OPTIONS



An extension to the v-groove doors, this Hallmark Classic Collection of vision panel doors come with premium 4.75mm skins for greater stability, impact resistance and a high quality paint finish.

Special designs are available upon request.



FLUSH BEADING



REBATED BEADING



4.75mm MDF SKIN
(Interior use)



PREMIUM TEMPERED
HARDBOARD SKIN
(Sheltered exterior use)

VISION PANEL OPTIONS



Glazing Option 1



Glazing Option 2



Glazing Option 3



Glazing Option 4



Glazing Option 5



Glazing Option 6



Glazing Option 7



Glazing Option 8



Glazing Option 9



Glazing Option 10



Glazing Option 11



Glazing Option 12



Glazing Option 13

PLEASE NOTE: GLASS IS NOT INCLUDED. ALL PANELS ARE BEADED, PLEASE SELECT EITHER FLUSH OR REBATED BEADING.

Please contact your local merchant or glazier for glazing prices.

- All doors are available in Hollow Core, Solid Core and Polystyrene Core.
- Doors available up to 2700 x 1210mm. Interior doors finish at 38mm thick as standard.
- Steel insert options available.

Hallmark Vogue Collection

INTERIOR & SHELTERED EXTERIOR DOORS



ROUTERED PANEL DOORS



ROUTERED PANEL DOORS



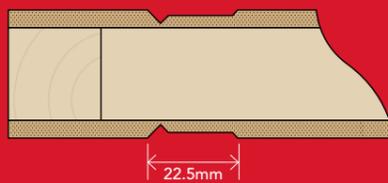
- All doors are available in Hollow Core, Solid Core and Polystyrene Core
- Doors available up to 2700 x 1210mm
- Interior doors finish 38mm thick as standard. Other thickness options available
- Steel inserts for greater stability are available (recommended on all cavity slider doors)



Featuring a stylish rout design with several popular patterns to select from, the Vogue routered panel collection completes the look in today's modern home. All designs feature Hallmark's 22.5mm wide square corner rout and are available with MDF for interior and tempered hardboard for sheltered exterior doors.

All interior doors come with premium 4.75mm skins for greater stability, impact resistance and a high quality paint finish. All interior doors up to 1210mm wide include a UV primer coating to prevent moisture ingress & increase stability.

ROUTERED GROOVE DETAIL



4.75mm
MDF SKIN
(Interior use)



PREMIUM TEMPERED
HARDBOARD SKIN
(Sheltered exterior use)

Hallmark Vogue Collection

INTERIOR & SHELTERED EXTERIOR DOORS



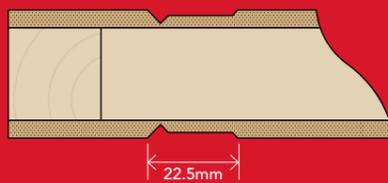
VISION PANEL OPTIONS



If it's a stylish entrance you're after, the NZ made Vogue vision panel collection has your options covered. This large and high quality selection features many different architectural designs to give your home its own signature.

Should you wish to continue your look beyond the entrance, the Vogue Vision Panel Collection is manufactured with both MDF and tempered hardboard for interior and sheltered exterior applications. All interior doors come with premium 4.75mm skins for greater stability, impact resistance and a high quality, interior UV paint finish.

ROUTERED GROOVE DETAIL



4.75mm
MDF SKIN
(Interior use)



PREMIUM TEMPERED
HARDBOARD SKIN
(Sheltered exterior
use)

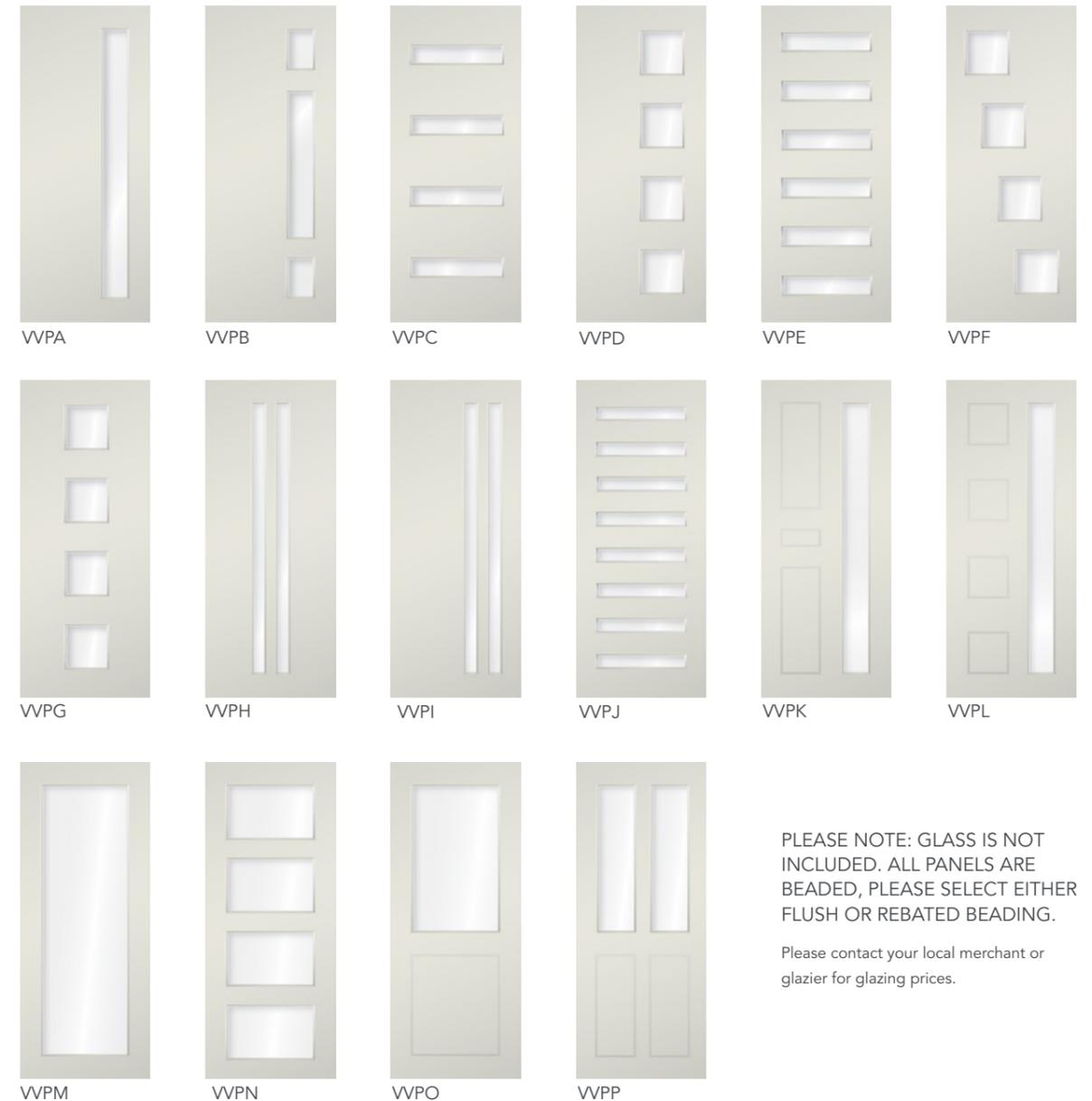


FLUSH
BEADING



REBATED
BEADING

VISION PANEL OPTIONS



PLEASE NOTE: GLASS IS NOT INCLUDED. ALL PANELS ARE BEADED, PLEASE SELECT EITHER FLUSH OR REBATED BEADING.

Please contact your local merchant or glazier for glazing prices.

- All doors are available in Hollow Core, Solid Core and Polystyrene Core
- Doors available up to 2700 x 1210mm
- Interior doors finish 38mm thick as standard. Other thickness options available
- Steel inserts for greater stability are available

Hallmark Timber Veneer Doors

INTERIOR DOORS

NEW ZEALAND NATIVE DOORS

Hallmark's native veneer collection is made from New Zealand's finest timbers harvested only from managed forests. In the interests of sustainability, the Hallmark group is dedicated to the use of veneers from sustainably managed forests, to help preserve our timber resources and guarantee the renewal of that resource now and for the future.

Beneath the beautiful veneer finish, each door has a unique frame construction that provides a superior structural performance and minimises bowing problems to help keep your door functioning properly and looking superb.



EXOTIC SPECIES DOORS

All Hallmark exotic veneers are imported directly from our suppliers around the world, and then carefully hand-selected when they arrive at our factory. This allows us to keep our quality level at its highest standard and control colour variations in the timber as much as possible. Please note that images are indicative only and veneers can differ from those shown here.

All doors are available in hollow core, solid core, polystyrene core. All doors are available up to 2700mm high. Other veneer options are available on request.



NZ Heart Rimu



NZ Colour Rimu



NZ Economy Rimu



NZ Pale Rimu



NZ Tawa



Southland Silver Beech



NZ Colour Beech



NZ Totara



American Maple



Radiata



White Oak



European Beech



Tasmanian Oak



Sapele Crown



Sapele Quarter



Jarrah



Anegre Quarter



Walnut



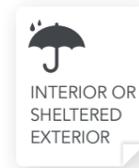
Euro Birch



French Oak

Hallmark Architectural Collection

INTERIOR DOORS



Hallmark Milano Collection

INTERIOR & SHELTERED EXTERIOR DOORS

SPECIALTY VENEER DOORS

SPECIALTY VENEER DOORS

When it comes to designing and creating doors to meet the demanding specifications required by architects and interior designers, Hallmark is a market leader, with the expertise to create virtually any door to match any design concept. Whether the design is for a residential or commercial project, Hallmark can offer many eye-catching designs to meet and fully complement the designer's vision.

As many architectural specifications call for oversize doors, Hallmark has perfected the art of manufacturing these doors, using techniques to ensure maximum stability in use.



For a total solid look door but with the stability benefits that an engineered design brings, look no further than the Hallmark Milano Collection. All designs have natural veneer faces bonded to exterior plywood. For grooved designs, solid matching timber inserts are utilised to ensure there is no visible plywood. Clashing strips are fully concealed on the door face. All Milano Collection sheltered exterior doors must have a minimum 1200mm eaves cover. Steel inserts on two sides give the most stable sheltered exterior door available.

All designs available for interior applications.



Heart Rimu / Oak
ARCH01



Jarrah / Tasmanian Oak
ARCH02



Jarrah / Tasmanian Oak
ARCH03



Rimu / American White Oak
ARCH04



Tasmanian Oak / Blackwood
ARCH05



Yaka / Tawa
ARCH06



MLN1
TASI OAK



MLN2
NZ RIMU



MLN3
BLACKWOOD



MLN4
AM. WHITE OAK



MLN5
JARRAH
(vertical grain flush panel)



MLN6
TASI OAK
(horizontal grain flush panel)



Tasmanian Oak / Jarrah
ARCH07



Cherry / Maple
ARCH08



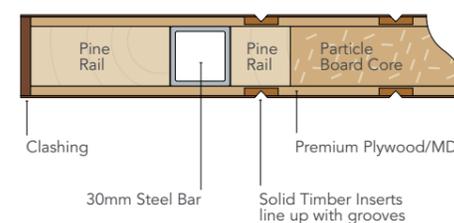
Tasmanian Oak / Blackwood
ARCH09



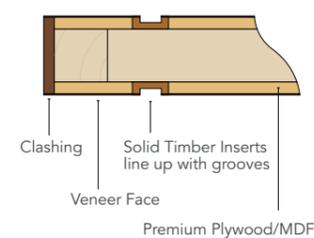
Jarrah / Tasmanian Oak
ARCH10

Steel inserts can be added to any size door upon request. All doors are available in hollowcore, solidcore, polystyrene core. All doors are available up to 2700mm high. Please note toning will vary from door to door. Other veneer options available on request. Sheltered exterior options available.

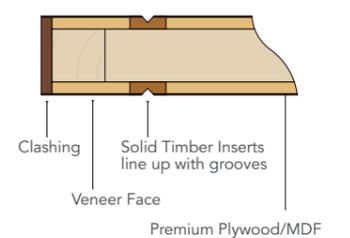
30x30mm STEEL INSERT DETAIL:



10x2mm ROUT DETAIL



5x2.5mm V-GROOVE DETAIL



ALL DESIGNS AVAILABLE IN ANY OF THE FOLLOWING SPECIES:



Other species available on request.

Hallmark Cavity Sliders

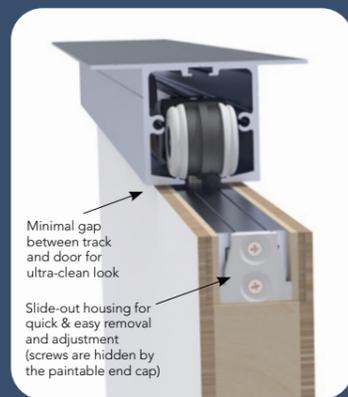
INTERIOR DOORS

PREMIUM CAVITY SLIDERS



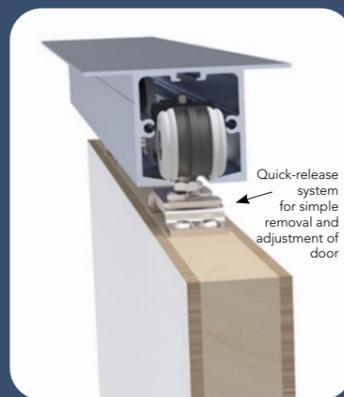
TWO WORLD-CLASS SLIDER SYSTEMS

Hallmark CavZero®

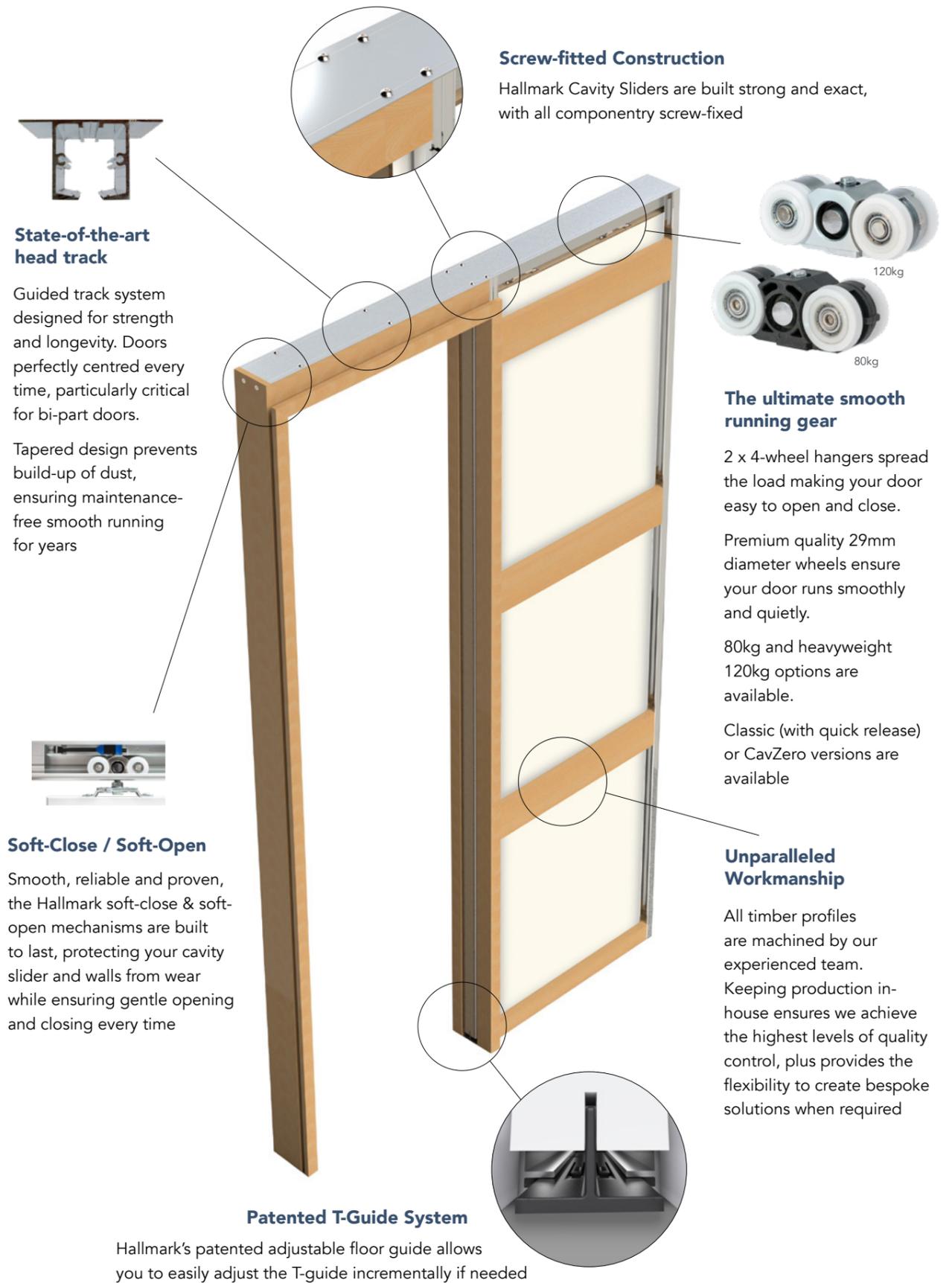


Exclusive to Hallmark, CavZero provides two key benefits; the ability to remove the door without removing trims or architraves, eliminating any chance of paint damage, and a minimal space between the top of the door and head track, resulting in beautiful clean lines.

Hallmark Classic



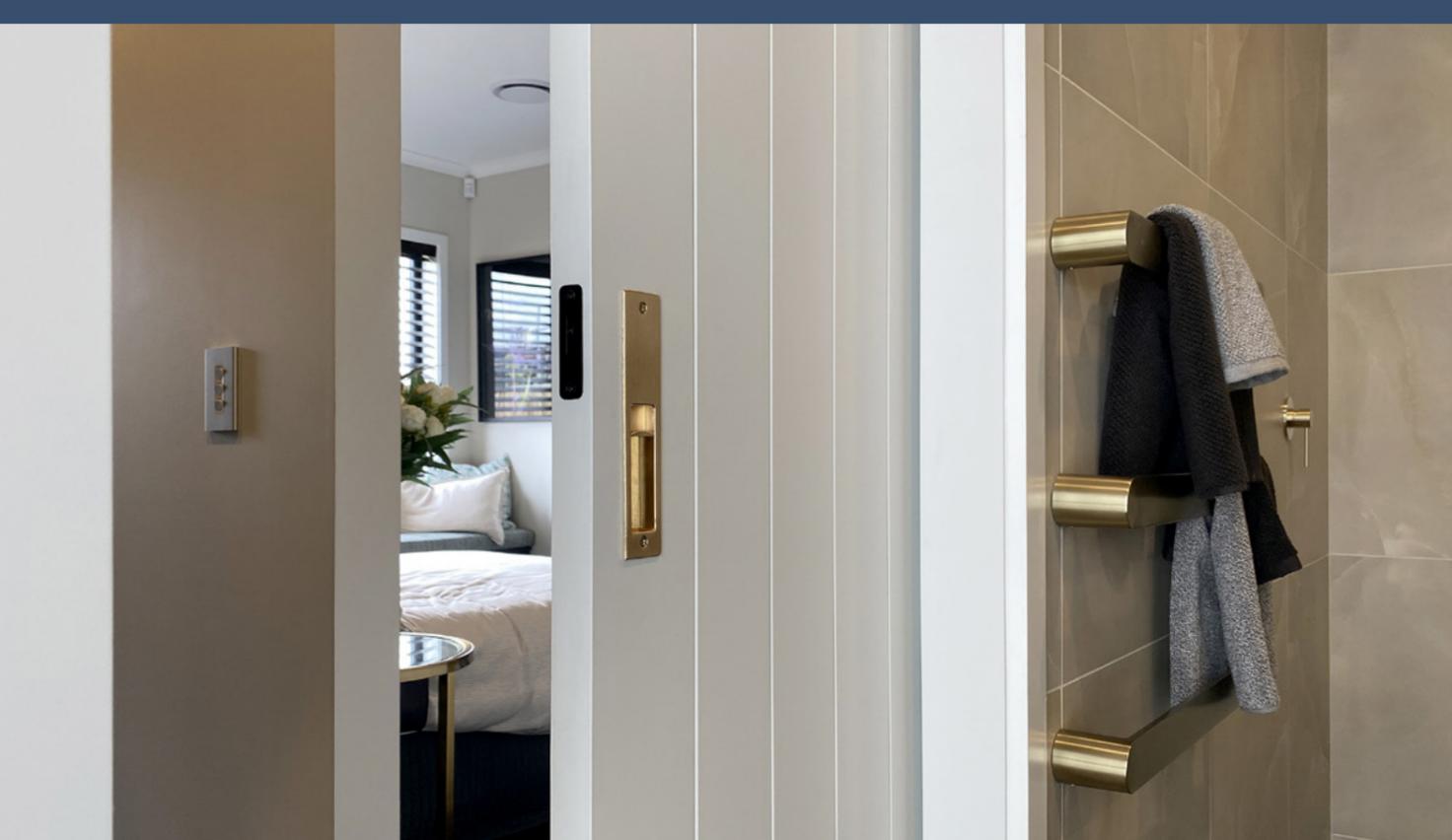
Tried, tested and beautiful in its simplicity. The Hallmark Classic is a robust slider unit with a quick-release system allowing the door to be easily removed from the wheel carriage & track. The hanging bracket is hidden from view behind trims or architraves.



Hallmark Cavity Sliders

INTERIOR DOORS

PREMIUM CAVITY SLIDERS



OUR PROMISE TO YOU

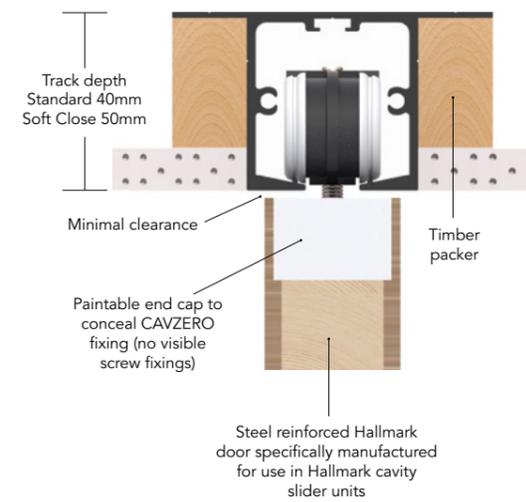
All Hallmark cavity sliders are produced from start to finish in a precision factory environment. Unlike other cavity slider manufacturers, we produce all our own timber components in our factory, giving us complete control and flexibility over the entire process. Our rollers, aluminium components and soft close system have been engineered to our specifications and have passed extensive cycle testing.

To maintain the Hallmark service and quality, we have a fully independent manufacturing facility set up for the production of cavity slider units. This allows the stocking of standard size units so we can ship to our customers on a daily basis.

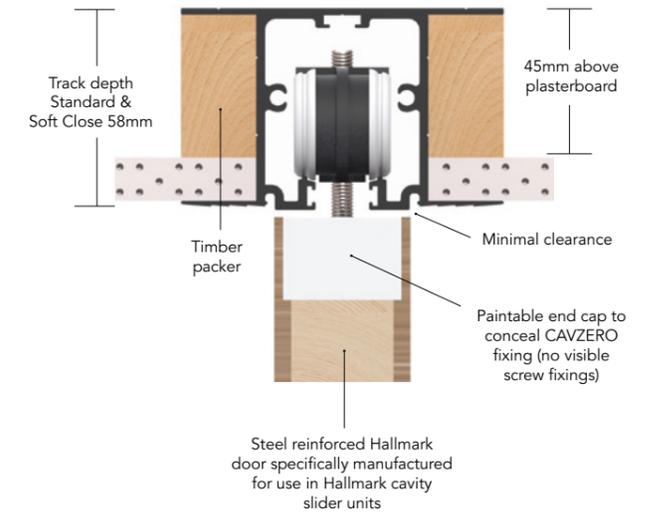
At Hallmark we're all about the customer experience. We're focused on giving our customers a seamless and stress-free experience from the quoting stage right through to after-sales service. Should there ever be an issue, we don't stuff around pointing the finger, we just get in and make it right.

CavZero™ Full Height - Flush Ceiling Finish - 90mm Stud

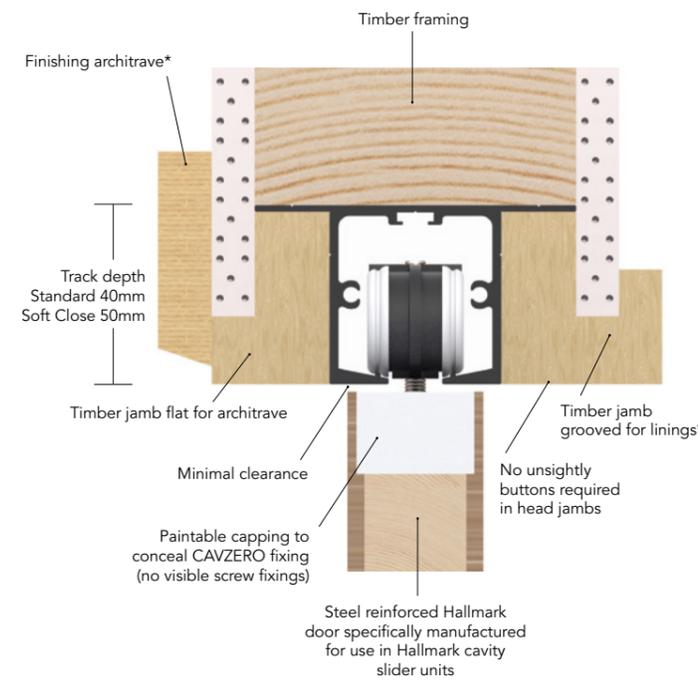
Option 1



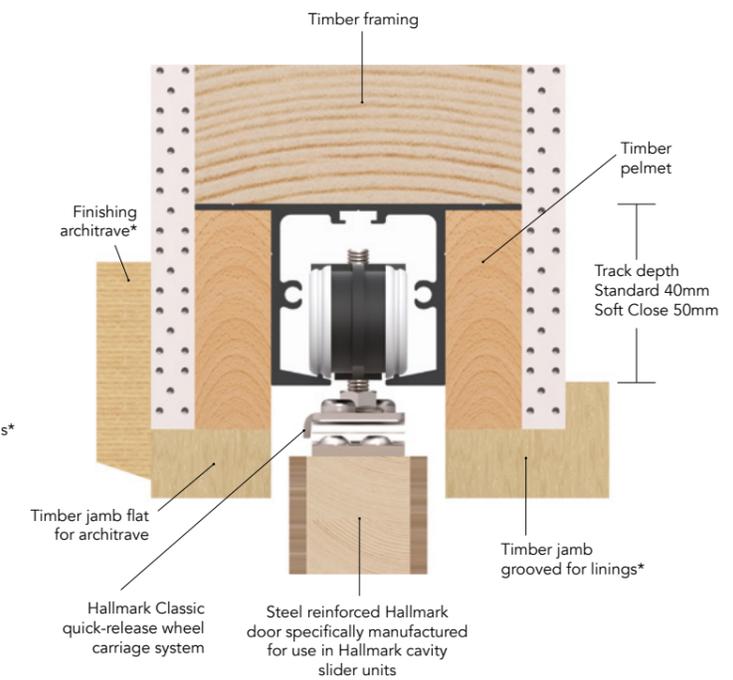
Option 2



CavZero™ Standard Height - 90mm Stud



Classic Standard Height - 90mm Stud



* Architrave & grooved options both shown in these drawings

Hallmark Fire Doors

SMOKE & FIRE RATED DOOR SETS

HOTEL / COMMERCIAL / EDUCATION / HOSPITAL & REST HOME



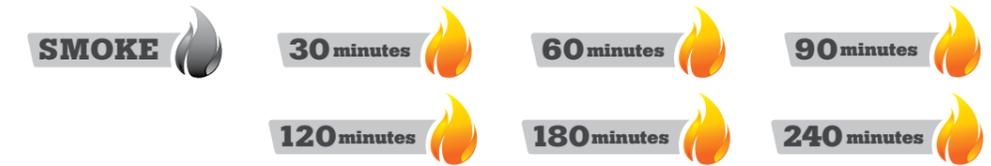
Hallmark manufactures an extensive range of smoke and fire rated door sets. With over 500 approvals to strict Australian and New Zealand standards, Hallmark rated performance door sets are fast becoming the preferred choice.

From applications requiring 30 minute doors through to 240 minute doors, Hallmark fire doors with their highly specialised non-combustible core, give you assurance and peace of mind.

Hallmark fire doors can be supplied in a huge range of approved options, including: door types, vision panels, glazing, facings, and kick plates. The list is endless. Call our engineers to get it right first time.

Hallmark also manufactures other speciality doors for specific applications such as doors to meet special sound (STC) ratings, sliding doors, X-Ray room doors, and speciality doors for hygienic applications. All performance doors are supplied prehung as a door set comprising the frame, hinges, seals and vision panels all factory fitted. Regardless of your application, Hallmark can supply approved rated doors to rigid specifications and quality standards.

Door Options (Ratings):



Door Closers

Fire doors require an approved self closing device i.e. a door closer. Door closers must be subject to a fire test and approved.



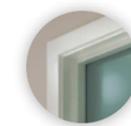
Vision Panel Options

- › Timber or aluminium beads
- › Georgian wire glass up to 650 x 600mm
- › Robax glass up to 650 x 600mm
- › Pyrobel 16mm up to 800 x 500mm (fully insulated to 30mins)



Acoustic Rated Door Sets

Hallmark offer a range of acoustic door sets ranging from STC 30 up to STC 48 for interconnecting hotel doors. Ratings are subject to the type of wall and accuracy of installation. For fire acoustic doors, the fire approval limitations on design and hardware apply.



Frame Options

- › PQ FJ pine timber frame 30mm thick (up to FRR - / 30 / 30)
- › PQ hardwood timber frame 30mm thick (up to FRR - / 60 / 30)
- › Steel frame 38mm thick - (up to FRR - / 240 / 30)
- › All timber frames available as architrave or grooved for gib
- › Steel frames available as one or two part, powder coated, or stainless finish



Mortise Locks

Mortise locks are the most common door lock fitted to fire doors. Hallmark Fire Doors are approved in conjunction with most fire approved hardware brands, although Hallmark rarely supplies hardware - if in doubt or you need assistance to select the right hardware, contact our engineers.



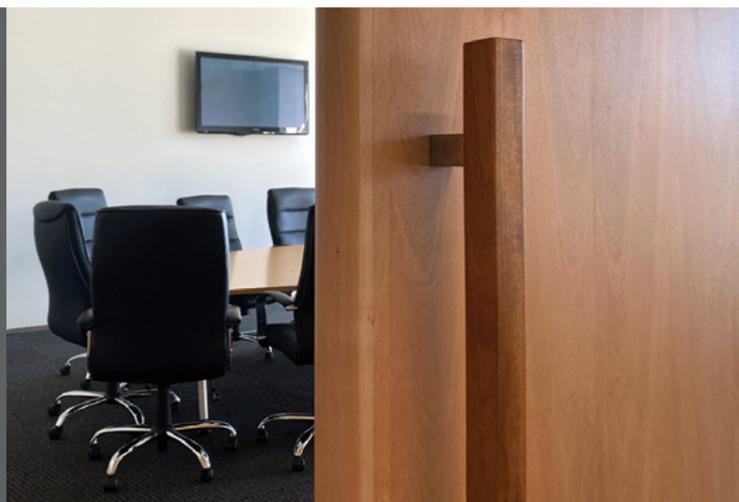
Furniture & Accessories

A wide range of furniture and speciality hardware is available – electronic locks, electric strikes, panic exit devices, eye viewer's, double action pivots, smoke seals, drop seals etc, although Hallmark rarely supplies hardware - if in doubt or you need assistance to select the right hardware, contact our engineers.

Hallmark Doors 5 Year Warranty

All Hallmark doors are covered by the Hallmark Doors 5 Year Warranty. Each Hallmark door is subject to the below conditions of warranty.

Hallmark doors are manufactured to strict quality standards and hopefully you never need to make a warranty claim. However all doors are made from timber products and thus are subject to movement. Our warranty covers door movement beyond specified limits.



Hallmark Interior Doors

Warranty

Hallmark doors are manufactured with the highest craftsmanship and carry a five-year warranty provided all storage, handling, finishing and hanging instructions are followed.

Hallmark doors are warranted against defects in workmanship and materials, specifically delamination of veneer, or clashings, separation of the skin from the core, veneer splits and excessive distorting from tolerance. The manufacturer will not be held responsible for additional charges of hanging, painting or other charges arising from the replacement of doors.

Storage and Handling

Inspect all doors upon arrival for freight damage and visible defects. The manufacturer must be notified within four days if damage has occurred. Any claims outside of this time frame cannot be recognised.

- › Show through of any components on a 3mm skin door is not considered a defect.
- › Warp exceeding 5mm shall be considered a defect on doors up to 2400x910mm. This excludes cavity slider doors, see points below.
- › Doors exceeding this size carry no guarantee against warp. The manufacturer will accept no responsibility for defective doors when the moisture content of the timber exceeds 18%.
- › All doors for cavity slider units must have steel inserts to maintain stability. Door leaves up to 1980x810mm require steel inserts on 1 edge, preferably both edges.

Door leaves that exceed either 1980mm high or 810mm wide require steel inserts on both edges. Door leaves with steel 2 sides are covered under warranty up to a size of 2700x1210mm. Door leaves exceeding this size are not covered under warranty. Please note that warping less than 5mm is not considered a defect and is not covered under warranty.

- › Doors must be stored flat in a clean, dry area away from direct sunlight. A flat MDF cover sheet must be placed on the top door at all times should it be exposed.
- › Variations in colour are not considered a defect.

Finishing

When finishing, ensure the door is dry and free from dust and grime. The two faces and all four edges of the door must be sealed and coated (including lock holes and check outs) within four days of arriving on site. Linseed oil or Linseed oil based products are not to be used on any of Hallmark's interior doors. Staining is at your own risk. Hallmark Doors do not accept any liability for the finished quality of a stained door. Coating 'slump' on the veneer joins is normal and will not be considered a defect. The manufacturer is not liable for the paint finish. Any fibre raise should be sanded flat before coats are applied. Fibre raise is a natural reaction and is not considered a defect.

For veneer doors please refer to the veneer section of this warranty.

Interior doors must not be painted in dark colours as these colours tend to absorb more heat and may cause the door to distort. A light colour has a Light Reflectance Value (LVR) greater than 40 (white is 100,

Hallmark Doors Warranty (continued)

black is zero). Refer to your paint manufacturer for further advice. Note: dark colours on any interior door will void the warranty.

Installation

- › All interior doors must be installed in dry buildings only. Doors installed in situations with excessive air movement (i.e. buildings not at 'lock up' stage) void the warranty.
- › Interior doors must not be installed within the direct air movement of an air temperature controller.
- › All doors must have at least three hinges. Doors over 2200mm high must have four hinges.

Care and Maintenance

Hallmark interior doors are designed for interior use only and should never be used in a situation subject to exterior conditions, high moisture or high temperature fluctuations such as spa or sauna rooms.

Doors installed in bathrooms or laundries that become scratched or damaged are to have the coating repaired immediately. Any repair work must be carried out under the instructions of the coating manufacturer.

Technical Information

Tolerances:

- +/- 2.0 mm for width, height and thickness
- +/- 3.0 mm for squareness across the diagonal of the door
- +/- 5.0 mm for twisting or bowing

Conditions & Limitations

The warranty does not apply if:

- › Damage is caused by normal wear and tear or by circumstances outside of Hallmark Doors' control.
- › Installation, storage, handling, maintenance, uses or repairs are not carried out under the manufacturer's instructions.
- › Extra facings such as mirrors, MDF, veneer panelling or similar products are affixed to any face of the door, post manufacture. Other laminate products such as HPL and vinyl will require prior approval from Hallmark.

Note

- › Information and specifications may change without notice.
- › Timber colours and grain patterns may vary from those illustrated in our brochure.

Hallmark Exterior Doors

Warranty

To be read in conjunction with Hallmark interior doors

warranty. Hallmark exterior doors carry a five year warranty against defects in workmanship, materials and excessive distortion from tolerance. All technical information, storage and handling specifications are as per the Hallmark interior doors warranty. Exterior doors installed in a situation with high temperature fluctuations such as spa or sauna rooms carry no warranty against warp.

Uses

- › Sheltered exterior with adequate eaves covering. (minimum 1200mm).
- › General interior

Limitations

- › Unprotected exterior use
- › Saunas, steam rooms, smoke houses etc.

Finishing

Exterior finishes must be used on all exterior doors. All doors must be fully painted with a full coating system prior to site installation. Exterior doors must not be painted in dark colours as these colours tend to absorb more heat and may cause the door to distort. A light colour has a Light Reflectance Value (LVR) greater than 40 (white is 100, black is zero). Refer to your paint manufacturer for further advice.

Note: dark colours on any exterior door will void the warranty.

Veneer

Appearance of veneer and selecting your veneer

Veneer may have natural features such as pin knots, gum, figure, mild-indentations, slanted/curved direction of grain, paling-fence-effect, different leaf widths, off-centred crowns etc, and manufacturing features such as join lines and knife rub-marks. These are not defects but intrinsic features of natural wood veneer and its processing. Natural veneer may vary in appearance between different logs, within logs, from samples to actual current stock and from the images on our website compared to samples or the veneer used on a project.

As it is not possible to cover all associated manufacturing materials, conditions, products and methods, the end-user is responsible for carrying out the necessary tests and trials to check that the veneer, coating type, fabrication methods, associated materials and cleaning products/ methods are suitable for the application.

This warranty is valid within mainland New Zealand (limited to the North & South Islands, plus Stewart & Waiheke Islands).



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